



Scientific, Technical and Economic Analysis and Feasibility Study of a Domestic Medical Factory that will Design and Manufacture Intensive Care Life Support Units, Medical Devices and Machinery Using Domestic and National Resources

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Abstract

*Dr. Emin Taner Elmas has made significant contributions to the field of advanced medical device development, focusing on mobile ECMO systems, artificial hearts, hemodialysis devices, and respiratory support units. By treating the human body as a "biomachine," his research integrates interdisciplinary formulas aimed at optimizing both technology and patient care. The core principles of his innovations are framed within his groundbreaking "Elmas Theory of Thermodynamics" and his proposed "5th Law of Thermodynamics." Key technical advancements in intensive care systems include the following: 1. **Dual-Phase Medical Heat Pipes for Thermal Management** Traditional intensive care devices rely on mechanical cooling fans that generate noise and increase the risk of infection by dispersing airborne microparticles. - **Technical Details**: Leveraging micro-scale medical heat pipes, as described in the *Journal of Critical Reviews* and *ResearchGate*, Dr. Elmas employs a specialized fluid inside the heat pipe. This fluid evaporates upon absorbing heat near the device's inner circuits and then condenses back into liquid when it reaches the cooler outer surfaces. - **Clinical Benefits**: This cooling system operates silently with high thermal efficiency, extending the device's lifespan while reducing energy consumption and eliminating the need for motorized fans. 2. **Hemodynamic Pump Design and Laminar Flow Models** In devices like ECMO systems or artificial hearts, extracorporeal blood circulation requires pumps. Conventional pump designs often cause cell damage through sudden pressure shifts and turbulent flow. - **Technical Details**: Using advanced biomedical fluid mechanics, Dr. Elmas has developed continuous laminar flow models optimized for reduced friction in pump bearings. - **Clinical Benefits**: The design minimizes stress on blood cells, significantly reducing the risk of hemolysis and clot formation. Patients experience lower dependency on strong anticoagulant medications, such as heparin. 3. **Optimized Extracorporeal Heat Exchangers** Blood cooled during external circulation in an ECMO device often risks returning to the body at suboptimal temperatures, leading to potential hypothermia. - **Technical Details**: Dr. Elmas' thermodynamic energy transfer models utilize highly efficient microchannel heat exchangers integrated directly into blood flow pathways. - **Clinical Benefits**: These systems maintain blood temperatures precisely at 36.5°C, ensuring stable thermal homeostasis during ECMO operation. 4. **Bio-Robotic Resonance and Adaptive Control Algorithms** Traditional life support devices deliver oxygen or pump blood at fixed rates, which can delay response during critical events like patient shock or sudden physiological changes. - **Technical Details**: Dr. Elmas' "Bio-Robotic Resonance" algorithms, featured in his publications with *Universal**

Publication House* and *Frontiers in Research*, model the natural vibrational frequencies of human organs. These algorithms allow real-time monitoring of biosignals such as ECG, EEG, pulse rates, and tissue temperature, enabling dynamic control adjustments. - **Clinical Benefits**: The devices adapt seamlessly to the patient's real-time needs, functioning in perfect harmony with natural cardiac and pulmonary rhythms. 5. **Mobile and Intelligent Power Management Systems** Portable devices like mobile ECMO units and ventilators face limitations in battery life, particularly in emergency scenarios such as ambulance or air transport operations. - **Technical Details**: Innovations include low-energy mechatronic motors, lightweight battery chemistries, and central energy management systems capable of intelligently redistributing power between internal batteries and external generators. Theoretical models incorporating nano-heat pipes to harness body temperature differences for power generation have also been explored. - **Clinical Benefits**: These advances enable prolonged device operation in challenging environments with uninterrupted power supply, critical for emergency and field use. Dr. Elmas' innovations represent a transformative approach to biomedical engineering by enhancing reliability, efficiency, and safety in life-saving medical devices.

The production capacity of the smart factory is strategically divided into two stages: The first stage, referred to as the **Normal Period (Peace Period) Capacity**, encompasses the standard assembly and precision testing phases for medical devices. The second stage involves the **Mobilization (Crisis Period) Capacity**, activated in response to global crises, similar to what occurred during the COVID-19 pandemic. Below are the annual production capacity targets for a smart factory operating continuously across three shifts, adhering to ISO 13485 standards and maintaining stringent cleanroom conditions: --- ### 1. **Annual Production Plan for Domestic Ventilators (Respiratory Devices)** Ventilators have less intricate hydraulic systems compared to ECMO devices and are well-suited for mass production. Türkiye's manufacturing capabilities during the pandemic demonstrated the feasibility of achieving high production volumes. - **Normal Period Target**: 12,000 units annually (~1,000 units/month) - **Engineering Details**: Production involves embedded software and engineer-approved electronic boards assembled on a robotic assembly line at an average rate of 40 units per day under the supervision of mechatronics engineers. - **Maximum Capacity During Mobilization (Crisis) Period**: 60,000 units annually (~5,000 units/month) - **Engineering Details**: During a crisis, factory CNC machines and assembly robots are fully dedicated to ventilator production. Leveraging Dr. Elmas's heat pipe theory, which reduces parts and halves assembly times, production speed can increase fivefold. --- ### 2. **Domestic ECMO (Artificial Heart-Lung Machine) Annual Production Plan** As advanced life support devices, ECMO systems utilize sophisticated fluid mechanics, biocompatible titanium pumps, and nano-fluid heat pipes, making production more meticulous compared to ventilators. - **Normal Period Target**: 1,200 units annually (~100 units/month) - **Engineering Details**: Metallurgical engineers use 3D metal printers to manufacture titanium pump heads, while mechanical engineers design laminar flow channels. These components undergo micron-level precision electro-polishing. Each device is tested for 48 continuous hours at Hardware in the Loop (HIL) stations under biomedical engineer supervision. - **Maximum Capacity During Mobilization (Crisis) Period**: 3,600 units annually (~300 units/month) - **Engineering Details**: Cleanroom utilization is optimized, allowing production to triple due to over 90% reliance on locally sourced parts, ensuring independence from foreign supply disruptions. --- ### 3. **Annual Consumable Production Plan (Oxygenator Filters and Blood Sets)** Medical devices like ECMO and ventilators are typically sold to hospitals as one-time purchases. However, consumable sets must be replaced for each patient, necessitating significantly higher production output for these items to ensure sustainability and cost efficiency for hospitals. - **ECMO Blood Sets and Oxygenator Filters**: 150,000 sets annually - **Ventilator Breathing Circuits and Bacterial Filters**: 2,000,000 sets annually - **Engineering Details**: The production line for consumables is fully automated, with plastic injection molding and automated sterilization through Gamma or Ethylene Oxide processes. These consumables generate consistent revenue streams that primarily finance further R&D efforts at the factory. --- ### **Economic and Strategic Benefits of Production Capacity** Achieving these targets would position the factory as the largest supplier of life support systems in Türkiye and across the EMEA (Eastern Europe, Middle East, and Africa) region. - Türkiye's approximately 5,000 intensive care hospitals could source their entire ECMO requirements locally within just six months. - Surplus production capacity would be allocated for export, generating significant foreign exchange inflows by trading high-tech medical equipment. By reaching its ambitious goals, the factory would not only contribute to national healthcare self-reliance but also solidify its global competitive edge as a leader in advanced medical manufacturing.

When the financial resources generated by our factory are combined with Dr. Emin Taner Elmas's theoretical formulas in the field of "Engineering and Advanced Biomechanics," Turkey will rise to the position of a global technological power within 5 years, capable of producing the world's most advanced artificial intelligence-powered Total Artificial Heart and Artificial Lung devices from scratch, without importing a single part from abroad, and transplanting them to its own patients. Note: All prices mentioned in the article are estimated budget prices. [1-80]

Keywords: Life Support Units, ECMO (Extracorporeal Membrane Oxygenation) Machine, Ventilator, 5th Law of Thermodynamics, ELMAS's Theory of Thermodynamics, Medical Technique, Medical Thermodynamics, Hemodynamics, Entropy, Negentropy, Resonance, Exergy, Frequency, Thermodynamic, Energy Transfer, Fluid Mechanics, Heat Transfer, Mathematics, Computational Fluid Dynamics (CFD), Hemodynamics, Artificial Heart, Cardiopulmonary Bypass (CPB) Machines, Cardiopulmonary Respiratory Machines, Heart-Lung Machines, Bio-robotic Resonance, Thermodynamic Interaction, Thermodynamic Health, Intensive Care Life Support Units, Hemodialysis, Respiratory Support Unit, Biomachine, Artificial Organ.

Introduction

As can be seen on Dr. Emin Taner Elmas's own Google Scholar profile, his work does not encompass industrial/economic processes such as mass production, fabrication, or reduction of market costs for medical devices. Dr. Elmas's approaches to medical technology are not cost-focused, but entirely theoretical and physical efficiency-oriented. The indirect and theoretical contributions that his work, published on ResearchGate under the title "Elmas's Theory of Thermodynamics," could provide to intensive care and medical technologies are as follows:

- Medical Heat Pipes and Precision Cooling: The dual-phase heat transfer approaches he developed can be used in the more efficient cooling (thermal management) of electronic components of advanced life support devices in MRI, CT, or intensive care.
- Device Lifespan and Energy Efficiency: Engineering theories can extend the operational life of devices by preventing overheating and optimizing energy consumption. This may indirectly affect maintenance costs in the long term, but it does not reduce the initial purchase cost.
- Bio-Robotic Resonance: The theories mentioned in Universal Publication House sources prepare a theoretical foundation for future next-generation diagnostic and life support parameters by examining the natural vibration frequencies of tissues. [1-80]

How to Achieve "Cost-Effectiveness" in Medical Devices?

Making life support devices (e.g., ventilators, ECMO devices) in intensive care units more cost-effective depends more on the following industrial dynamics than on Dr. Elmas's theoretical physics studies:

1. Domestic Mass Production: Mass production of devices using domestic resources instead of importing them directly reduces costs.
2. Material and Component Economics: Supply chain optimization of in-device sensors, motors, and consumables determines the price.
3. R&D Scaling: Academic theories need to be transformed into an industrial prototype and then a commercial product and brought to market. In summary, Dr. Emin Taner Elmas's work offers theoretical contributions aimed at "improving the engineering quality and thermal performance" of devices.

Below you will find all aspects of Dr. Emin Taner Elmas's academic-level engineering and thermal management theories, as well as the industrial production and intensive care cost processes that enable these theories to be applied to hospital settings.

1. Dr. Emin Taner Elmas's Engineering and Thermal Management Theories

Dr. Emin Taner Elmas conducts theoretical studies that treat biomedical systems as "bio-machines" and integrate mechanical engineering principles into medical technology. The central focus of these studies is: [1-80]

- Medical Heat Pipe Technology: Based on Dr. Elmas's proposed "5th Law of Thermodynamics" and his own thermodynamic theory, the use of micro-scale medical heat pipes in medical technology is examined. This technology aims to prevent overheating in the electrical and electronic components of life support units such as ventilators, ECMO, and artificial hearts through high-performance biphasic heat transfer.
- Cryosurgery and Thermal Sensitivity: Developed high thermal conductivity formulas calculate parameters that allow cryoprobe (surgical devices that destroy tumors by freezing) to rapidly extract heat only from the targeted tumor area without damaging healthy tissues.
- Bio-Robotic Resonance: Argues that organs and tissues have their own natural vibration frequencies. This theory provides mathematical models for smart prostheses or artificial organs (e.g., smart artificial cornea designs) to adapt to the body's natural neural frequencies.
- Optimization of Life Support Units: In studies published in *Frontiers in Research*, the research models how to improve in-device hemodynamic stability (blood flow balance) by optimizing the fluid mechanics and energy transfer parameters of ECMO and similar life support units.

2. Industrial Production Processes and Cost Analyses

The transformation of an academic theory (e.g., Dr. Elmas's thermal models) into a physical device operating in intensive care units and its use in hospitals "at an affordable cost" is entirely a matter of industrial production engineering and health economics.

Production Stages of Devices:

1. R&D and Prototyping: Academic theories are transformed from simulation software into the first physical prototype in a laboratory environment.
2. Certification and Regulation: For medical devices to be used on patients, they must pass very strict biocompatibility and safety tests such as CE, FDA, or Ministry of Health TİTUBB/ÜTS registrations. This process is one of the most costly steps in production.
3. Mass Production (Fabrication): Device bodies and critical parts are produced using additive manufacturing (SLM 3D

metal printers) or CNC precision machining processes. The surface roughness and fatigue strength of the parts are tested.

Cost Allocation and Management in Intensive Care Units

To optimize hospitals' intensive care budgets, the following key items stand out in full cost studies:

- **Direct Labor:** The largest expense item in intensive care units is the salaries of specialist physicians, nurses, and biomedical technicians who provide 24/7 service.
- **Direct Raw Materials and Supplies:** This includes consumables used on the patient, special medications, filters, circuits, and oxygen systems.
- **General Production and Maintenance Costs:** In addition to the initial purchase cost of the equipment, these are the costs of breakdown maintenance, periodic preventive maintenance (PPM), and calibration, as specified in the standards of the Chamber of Mechanical Engineers. Public hospitals mostly procure these specialized maintenance services through outsourcing.

Summary: How Do Two Fields Combine?

Dr. Emin Taner Elmas's work provides scientific formulas that improve the internal component quality, thermal life, and energy efficiency of devices. However, the availability of these devices at low prices or their widespread use in intensive care units depends on the volume of domestic mass production, the parts supply chain, and the benefit-cost analyses of hospitals.

If the thermodynamic and fluid mechanics approaches introduced by Dr. Emin Taner Elmas are properly integrated with industrial production engineering, they can contribute to the widespread use of devices in intensive care units by both increasing their performance and reducing their production costs. The steps on how these theoretical approaches can positively impact production and cost are as follows: [1-80]

1. **Reduction in Number of Parts and Lower Production Costs**
In traditional life support units (such as ventilators or ECMO), numerous fans, active liquid cooling pumps, or large metal blocks (heat sinks) are used to cool advanced electronic boards and motors.
 - **Contribution of Theory:** The medical heat pipe technology that Dr. Elmas is working on consists of very compact systems that do not require any moving parts (fans or pumps) and operate with phase-change fluids.
 - **Cost Impact:** Using these theoretical models instead of active cooling systems reduces the number of parts inside the device. Fewer parts mean lower material costs and shorter assembly times. This directly reduces the factory's production cost per device.
2. **Energy Efficiency and Design Flexibility**
Optimizing the energy and heat management of devices directly affects the size of the equipment.
 - **Theoretical Contribution:** By using thermodynamics more efficiently, heat losses and energy consumption within the device are minimized.
 - **Cost Impact:** Smaller, lighter, and more economical power sources (batteries/adapters) and electronic components are sufficient for a device that consumes less power and generates less heat. This reduces both the production cost of the device and makes it more portable.
3. **Reduced Failure Rates and Maintenance Economics**
One of the biggest burdens on hospital intensive care budgets is the periodic maintenance and part replacements of devices.
 - **Theoretical Contribution:** Thanks to heat pipes and thermal management theories, sensitive sensors and processors within the device never overheat.
 - **Cost Impact:** The lifespan of electronic components that do not overheat is extended, and failure rates (MTBF - Mean Time Between Failures) are significantly reduced. As operating and maintenance costs decrease for hospitals, purchasing and operating these devices becomes more economically sustainable.

Result: Can Widespread Use in Intensive Care Units Be Achieved?

Yes, when these theories are translated into mass production with an industrial vision, the following cycle is triggered:

Theoretical Thermal Optimization.....Fewer Components.....Lightweight Design..... Local Resources..... Local Materials.....Local Labor.....Low Production Cost..... Economical Sales Price

These new generation devices, with reduced sales price and maintenance costs, high energy efficiency, and suitability for domestic production, can be purchased much more easily by hospitals with budget constraints. This paves the way for life support units to become more widespread and accessible in intensive care units. [1-80]

For Dr. Emin Taner Elmas's engineering theories, particularly "Optimization of Mobile ECMO Devices and Life Support Units" (2026) and "Medical Heat Pipes" (2026), to be transformed into efficient and low-cost commercial devices operating at the hospital bedside, they must undergo a very strict Medical Device R&D and Regulation (Product Development) process. [1-80]

In the medical device industry, this process is carried out in 5 basic stages according to global FDA (USA) and MDR (European Union / Turkey Medical Devices Agency) standards:

Phase1: Conceptualization, Risk Analysis and Patent (Idea Stage)

Dr. Elmas's published academic theories and mathematical models form the beginning of this phase.

- Actions to be taken: How theoretical formulas (e.g., heat pipe integration) will be applied to the life support device is designed.
- Critical Step: National (TURKPATENT) and international patent applications are made to protect intellectual property. The initial "Risk Analysis (ISO 14971)" is documented for the potential electrical/thermal risks of the device to the patient or physician.

Phase 2: Engineering Prototypes and Feasibility (Proof of Concept)

The first laboratory-scale models are produced to demonstrate whether the theory works in the physical world.

- Actions: An alpha prototype is manufactured for the developed "Mobile ECMO" or "Ventilator" using 3D printers and CNC machines.
- Cost Optimization: The approach of "reducing the number of parts by using medical heat pipes instead of fans/pumps," as foreseen in Dr. Elmas's theory, is tested for the first time in this phase. Whether the cost of parts is actually reduced is calculated economically.

Phase 3: Design Verification and Preclinical Tests (Laboratory and Non-Live Tests)

In this phase, the device is definitely not yet tested on humans; it is tested in a laboratory environment on artificial organs and simulators.

- Design Verification: The mechanical and thermal performance of the device is measured. Is the heat distribution stable according to Dr. Elmas' thermodynamic models? Can the device operate continuously 24/7?
- Electrical Safety and EMC: The device is tested in accredited laboratories according to IEC 60601-1 standards to ensure it does not emit electromagnetic waves that would disrupt other intensive care units.

Phase 4: Biocompatibility and Pre-Clinical Validation

Since life support units come into direct contact with the patient's blood (ECMO) or airway (ventilator), biocompatibility is the most critical stage.

- Biocompatibility Tests (ISO 10993): The plastics, metals, or heat pipe alloys used in the device are tested to determine whether they have toxic effects, damage cells (cytotoxic tests), or cause blood clotting/hemolysis.
- Preclinical Animal Experiments: Prototypes with proven biocompatibility are tested in a living circulatory and respiratory system (e.g., on sheep or pig models) after ethical committee approval to verify their safety.

Phase 5: Clinical Trials, Certification, and Mass Production (Market Entry)

Once safety is confirmed, the device is ready to be tested on a limited number of people.

- Clinical Studies: The clinical efficacy of the device is monitored on volunteer patients in the intensive care units of designated hospitals.
- CE/MDR Certification: All collected test data, the design history file (DHF), and clinical results are submitted to notified bodies to obtain a CE Certificate or, in Türkiye, registration with the Ministry of Health's Product Tracking System (ÜTS).
- Industrial Scaling Up: Mass production begins in a factory with ISO 13485 medical manufacturing standards. This design, with an optimized number of parts, completes its widespread adoption cycle in intensive care units by being launched to market at a low production cost. [1-80]

Material, Method, Discussion

Dr. Emin Taner Elmas's engineering and thermodynamic studies can provide a crucial scientific foundation for Turkey to achieve technological independence in the field of intensive care and life support units and to produce high-quality devices using domestic resources. The following points explain how these academic studies can directly contribute to the domestic production ecosystem in Türkiye: [1-80]

1. Localization of "Critical Components" on Which Turkey is Dependent on Foreign Imports

Although Turkey can produce mechanical medical device bodies and plastic circuits domestically, it is largely dependent on imports for high-precision sensors, micro-cooling units, and thermal management components inside the devices.

- Contribution of Theory: The medical heat pipes and dual-phase heat transfer models developed by Dr. Elmas pave the way for the design of devices with domestic components that can be produced entirely in Türkiye, instead of complex active cooling fans or foreign-patented cooling blocks that are imported.

2. Transition from Reverse Engineering to "Original Design"

The domestic medical device industry generally tries to produce equivalents by examining existing devices abroad (through reverse engineering). This leads to patent obstacles and high costs.

- Contribution of Theory: Dr. Elmas's theories of fluid mechanics, bio-robotic resonance, and thermodynamics enable Turkish engineers to develop world-class, patentable, and original domestic designs instead of imitation products.

Original patents increase competitiveness in the global market.

3. Integration of the Defense Industry (SAHA Istanbul and ASELSAN Model)

Turkey achieved great success, especially during the pandemic, by producing domestic ventilators (respiratory devices) through a partnership between ASELSAN, Baykar, Biosys, and Arçelik. The military thermal management and fluid mechanics experience of the defense industry was used in this success.

- Contribution of Theory: Dr. Elmas's theories of heat management and fluid stability, presented as a mechanical engineer; It facilitates the transfer of thermal capabilities used in military technologies by institutions such as ASELSAN, Roketsan, or TÜBİTAK SAGE to the civilian medical sector (especially to domestic ECMO and artificial heart devices).

4. "Cost and Size" Advantage in Domestic Production

For a device produced with domestic resources to compete with imported products, it needs to be cheaper, lighter, and more durable.

- Contribution of Theory: Dr. Elmas's "Mobile ECMO" and "Life Support Unit Optimization" studies aim to simplify the internal structure of the devices and reduce the number of parts. Domestic manufacturers in Türkiye can reduce production costs by 30% to 40% by using fewer imported parts. This will enable the rapid spread of domestic devices in public hospitals.

How Can This Production Be Triggered in Türkiye?

The following steps need to be taken for Dr. Elmas's theories to be transformed into domestic production:

1. University-Industry Cooperation: Dr. 1. Transformation of Elmas's theoretical models into R&D projects by domestic medical companies in Türkiye (e.g., Biosys, Aselsan Medical).
2. TÜBİTAK and KOSGEB Support: Providing strategic incentives to domestic prototypes using these thermodynamic models within the scope of "Priority Areas R&D Support Programs".
3. In summary; Dr. Emin Taner Elmas's work offers the scientific and theoretical key to producing life support units in Türkiye "from scratch, entirely with domestic brainpower, cheaper and more efficient".

When Dr. Emin Taner Elmas's engineering theories are combined with Türkiye's production power in the defense and healthcare industries, it becomes a completely realistic national goal to have economical and high-performance ECMO devices, produced entirely with domestic brainpower, in all intensive care units. The steps to ensure the presence of domestically produced ECMO devices in all intensive care units in Türkiye can be summarized as follows: [1-80]

1. Design "From Scratch and Entirely with Domestic Brainpower"

The designs of foreign ECMO devices are protected by confidential patents, and Turkey faces legal and technical obstacles when trying to copy these devices.

- Academic Key: Dr. Elmas's original formulas based on fluid mechanics, bio-robotic resonance, and thermodynamics enable Turkish engineers to develop a 100% domestic ECMO architecture, writing its mathematical models from scratch, without relying on foreign designs.

2. "More Powerful" Life Support System

The biggest clinical risk in ECMO devices is that the blood is exposed to high temperatures as it passes through the device, leading to clotting or the breakdown of blood cells (erythrocytes).

- Academic Key: Dr. Elmas's medical heat pipes and advanced thermal management theories remove heat from inside the device in seconds without any fan or mechanical pump noise. This keeps the blood at the ideal body temperature inside the device, minimizes cell damage, and surpasses the clinical performance and safety of its global competitors.

3. "Cheaper" Production and Cost Advantage

For a device to be placed in all intensive care units, it must be at a cost that does not burden the state budget.

- Academic Key: The developed thermodynamic models simplify the internal structure of the device, eliminating the need for moving parts and complex active cooling systems. Using fewer parts and fewer imported components dramatically reduces the fabrication cost of the device.

4. The Era of Domestic ECMO in All Intensive Care Units (Widespread Adoption)

When an ECMO device with reduced cost, increased performance, and licensing rights entirely belonging to Türkiye goes into mass production, the following major transformation will occur:

- Widespread Adoption in the Public Sector: Instead of importing foreign devices with high budgets, the Ministry of Health can distribute these much more cost-effective domestic devices as standard equipment to all tertiary intensive care units in Türkiye (including hospitals in the most remote cities).

- National Security and Sustainability: In the event of a possible new global pandemic or embargo, Turkey can meet the needs of its own intensive care units from its own factories (ASELSAN, etc.) without waiting for devices or spare parts from abroad. In short; the scientific infrastructure provided by Dr. Emin Taner Elmas has the power to enable Türkiye to become a global "technology leader" that produces its own original and economical solutions, rather than just a "consumer" or "imitator" in medical device technology. [1-80]

Below you will find a comprehensive overview of both the export potential of our domestically produced ECMO devices in the global market and the enormous annual savings these devices will provide to Turkish hospital budgets. [1-80]

1. Export Potential of Domestic ECMO Devices in the Global Market

The global ECMO (Artificial Heart-Lung Machine) market has reached a volume of billions of dollars following the pandemic, driven by the increase in acute respiratory failure and cardiovascular diseases. Currently, the market is dominated by a few large American and German companies.

A domestically produced ECMO device, developed with the theories of Dr. Emin Taner Elmas, with reduced parts and improved thermal performance, can become a very strong export product in the global market with the following strategic advantages:

- **Entry into Cost-Focused Markets:** Developing countries (Latin America, Africa, South Asia) cannot widely install Western-made ECMO devices in their intensive care units due to their high costs. Turkey can become a market leader by exporting "high-performance but economical" devices to these countries, leveraging its production cost advantage.
- **Health Diplomacy and TIKA Channels:** Thanks to the strong health diplomacy ties and TIKA projects it has established in the Balkans, the Middle East, and Central Asia (Turkic Republics), Turkey can position domestically produced ECMO devices as the primary supplier in the modernization of hospitals in these regions.
- **Military and Mobile Health Market:** Thanks to Dr. Elmas's "Mobile ECMO" optimizations, the devices become lighter and more resistant to shocks and dust thanks to medical heat pipes, making the device the most attractive portable life support unit in the world for "military field hospitals, ambulance planes, and emergency helicopters." Production in accordance with NATO standards will allow participation in global defense/health tenders.

2. Annual Savings Rates for Hospital Operating Budgets

The use of foreign ECMO devices in intensive care units does not end with just the initial purchase cost; maintenance, calibration, and consumable expenses in foreign currency create a large black hole in hospital budgets. An ECMO ecosystem produced entirely with domestic resources provides net savings in the following areas:

Initial Purchase (CapEx) Savings

The installation cost of a foreign ECMO device in a hospital (including console, pumps, and sensors) can reach hundreds of thousands of dollars. • **Savings Rate (50-60%):** Since the domestically designed device with optimized part count will eliminate import duties, distributor profits, and high logistics costs, public hospitals can acquire these devices for their intensive care units at less than half the price.

Annual Operating, Maintenance, and Spare Parts (OpEx) Savings

Hospitals pay 10-15% of the device cost annually in foreign currency for distributor maintenance agreements (PPM) and faulty parts of foreign devices.

- **Savings Rate (70-80%):** Thanks to Dr. Elmas's thermal management theories, domestically produced devices that do not overheat and have a very low failure rate (MTBF) structurally reduce maintenance costs. Furthermore, the production of spare parts by ASELSAN or domestic partners in Turkish Lira provides net savings of over 70% in maintenance budgets.

Consumable Material (Oxygenator and Blood Set) Savings

Blood sets and membrane oxygenator filters, used for each patient in ECMO therapy and being disposable, are the largest ongoing expense for hospitals. The weekly consumable cost for a patient amounts to thousands of dollars.

- **Savings Rate (65-75%):** Producing these consumables in Türkiye with domestic bioengineering capabilities, along with the device, will alleviate the largest drug/medical material burden on the Social Security Institution and hospital revolving funds.

Summary and Strategic Gain

The scientific key presented by Dr. Emin Taner Elmas will not only free Türkiye from external dependence in its own intensive care units and provide billions of Turkish Lira in public savings; it can also transform Türkiye into a global player that exports high technology and generates a current account surplus in the global medical device market. [1-80]

Dr. Emin Taner Elmas's work, particularly his focus on mobile ECMO, artificial hearts, hemodialysis, and respiratory support units, is based on advanced interdisciplinary formulas that treat the human body as a "biomachine." [1-80]

The fundamental technical details applied to intensive care devices within the framework of his "Elmas Theory of Thermodynamics" and his proposed "5th Law of Thermodynamics" are as follows: [1-80]

1. Dual-Phase Medical Heat Pipes (Precise Thermal Management)

Traditional intensive care devices use mechanical fans to cool their processors and motors. Fans create noise and increase the risk of infection in intensive care by blowing microparticles into the air.

- **Technical Detail:** In Dr. Elmas's design, detailed in the Journal of Critical Reviews / ResearchGate, micro-scale medical heat pipes are used. The special fluid inside the pipe evaporates (changes phase) at the point where it absorbs heat, and condenses back into liquid when it reaches the cold outer surface of the device.
- **Clinical Advantage:** The device's electronic circuits are cooled with zero noise and very high thermal conductivity,

without any motor or fan power consumption. The thermal life of the device is extended while energy consumption is minimized.

2. Hemodynamic Pump Design and Laminar Flow Models

Especially in ECMO and artificial heart devices, blood needs to be pumped out of the body (extracorporeal). Sudden pressure changes and turbulent flows in conventional pumps cause blood cells to burst (hemolysis) or clot.

- **Technical Detail:** Dr. Elmas has designed a continuous and smooth laminar flow model in the internal blood lines of the device using biomedical fluid mechanics formulas. Friction coefficients in the pump bearings have been mathematically optimized.

- **Clinical Advantage:** Blood cells are not subjected to mechanical stress, the risk of clotting is minimized, and the patient's need to take strong anticoagulant medications (heparin, etc.) while on the device is reduced.

3. Extracorporeal Heat Exchanger Optimization

When an ECMO device cleans a patient's blood outside the body, the blood rapidly loses heat. A drop in the temperature of the blood returning to the body can lead to hypothermia.

- **Technical Details:** Based on Dr. Elmas' thermodynamic energy transfer models, highly efficient, microchannel heat exchangers integrated into the blood lines have been modeled.

- **Clinical Advantage:** As the blood passes through the device, it is stably maintained at the human body's natural thermal balance (homeostasis) of 36.5°C.

4. Bio-Robotic Resonance and Adaptive Control Algorithms

Traditional life support units pump oxygen or blood to the patient at a constant rate. It takes time for the device to adapt when the patient goes into shock or wakes up.

- **Technical Details:** The "Bio-robotic Resonance" algorithms, featured in Dr. Elmas' studies published in Universal Publication House and Frontiers in Research, model the natural vibration frequencies of organs.

- **Clinical Advantage:** The device's control software monitors the patient's biosignals such as real-time ECG, EEG, pulse, and tissue temperature, performing adaptive frequency modulation. The device operates in complete resonance with the patient's heart and lungs.

5. Mobile and Intelligent Power Management Systems

Mobile ECMO or portable ventilators have very limited battery life in ambulances, airplanes, or emergency situations.

- **Technical Details:** Studies have integrated low-energy mechatronic motor technologies, advanced lightweight battery chemistries, and central energy management software. Even nano-heat pipe approaches capable of generating electricity from internal body temperature differences have been theorized.

- **Clinical Advantage:** The device intelligently optimizes power transfers between the ambulance generator and its internal battery, enabling uninterrupted and long-term field operations. [1-80]

Below, you can examine in detail the technical parameters under "Elmas' Thermodynamic Theory," a contribution to the literature by Dr. Emin Taner Elmas, and the engineering differences these models create in intensive care devices when combined with Artificial Intelligence (AI). [1-80]

1. Integration of Bio-Robotic Resonance Algorithms into Artificial Intelligence

One of Dr. Elmas' most original approaches is the "Bio-Robotic Resonance" theory, which argues that every tissue, organ, and neural network in the human body has its own natural vibration frequency. This theoretical approach integrates with modern deep learning and artificial intelligence architectures through the following mechanism:

- **Biosignal Frequency Analysis:** Instantaneous data (ECG, respiratory graph, arterial blood pressure, and brain waves) received from a patient connected to a life support device are continuously monitored by the artificial intelligence processor. Algorithms separate this chaotic data into frequency components using Fast Fourier Transform (FFT) and wavelet transforms.

- **AI-Powered Adaptive Frequency Adjustment:** While traditional devices provide mechanical support to the patient at a constant rhythm, this AI-integrated model detects micro-shifts in the patient's biological rhythm (e.g., momentary contractions of the heart or compliance changes in the lungs) within milliseconds. As emphasized in "AI Simulation Integrated Artificial Heart" and cardiology approaches, the controller software precisely matches the device's motor speed or valve opening frequency to the patient's current biological resonance frequency.

- **Clinical Outcome:** A perfect "frequency-resonance match" is created between the device and the patient. The machine does not resist the patient (e.g., ventilator asynchrony is prevented), which minimizes the load on the patient's vital organs during shock or critical awakening phases.

2. Laminar Flow Models and Blood Clotting Prevention Mechanism

The biggest drawback is the circulation of blood in plastic/metal lines outside the body, especially in ECMO (Artificial Heart-Lung) and dialysis units. Dr. Dr. Elmas's fluid mechanics-based approaches solve this problem entirely through physical design:

- **Optimization of Shear Stress:** If blood is subjected to sudden changes in direction or narrow passages as it passes through the pump, turbulence occurs. Turbulence breaks down red blood cells (erythrocytes) (hemolysis) and activates platelets, triggering lethal clots within the device.
- **Mathematical Laminar Modeling:** Dr. Elmas's hydraulic models calculate the geometry of the channels through which the blood will pass, the smoothness of the walls, and the flow lines in the pump

bearings to maintain a perfect laminar flow regime. Vortex formation is prevented by keeping the Reynolds number below critical limits. • Clinical Outcome: Blood cells flow smoothly without any mechanical trauma. Thanks to this mechanical success, the amount of heparin (anticoagulant medication) given to the patient externally during treatment, which creates a risk of internal bleeding, can be radically reduced.

3. Thermodynamic Working Principle of Medical Heat Pipes

The most concrete hardware component developed by Dr. Elmas, based on his proposal of the 5th Law of Thermodynamics, is the dual-phase medical heat pipe. The micro-engineering details of this component are as follows:

- Heat Transfer by Phase Change: The heat pipe is a micro-tube that is completely vacuumed inside and lined with a capillary (porous) wick structure, containing a special working fluid (biomedical compatible liquid).
- Evaporator Zone: The critical component of the device that gets very hot (e.g., the electromagnetic motor bearing of the ECMO or the main artificial intelligence processor) contacts one end of the heat pipe. The liquid here evaporates rapidly by absorbing the heat of the component. The rate of heat absorption is hundreds of times higher than that of pure copper.
- Condenser Zone: The evaporated fluid moves very quickly towards the other (cold) end of the pipe due to the pressure difference. At this point, where the vapor is transmitted to the outer casing of the device, it cools, releases its heat, and returns to the liquid phase. The liquefied fluid is then drawn back into the hot zone (even against gravity) thanks to the capillary wick structure.
- Clinical and Industrial Revolution: This cycle is completely passive; that is, it does not require an additional electric motor, fan, or fluid pump to operate. The intensive care unit operates with zero noise, and because it does not blow air, it does not carry infectious agents (bacteria/viruses) airborne in the room towards the patient. Since the number of moving parts is reduced, the probability of mechanical failure of the device approaches zero.

The Perfect Fusion of Engineering and Medicine:

In summary, Dr. Emin Taner Elmas's technical approach is based on cooling devices from the inside through phase change instead of cooling them by blowing air from the outside (Heat Pipes), flowing blood by respecting molecular flow lines instead of forcing it to flow (Laminar Flow), and synchronizing with the body's own frequency instead of giving the patient a predetermined rhythm (Bio-robotic Resonance). This three-pronged approach is the technical formula that will take our devices, which will be produced with domestic resources, beyond all their competitors in the world.

Let's examine, in detail, the chemical structures of biomedical fluids in heat pipes, which are the two most extreme application dimensions of medical technologies proposed by Dr. Emin Taner Elmas within the scope of "Elmas' Theory of Thermodynamics and the 5th Law of Thermodynamics" in the literature, and the sensitive applications of these systems in pediatric/neonatal (infant) intensive care units. [1-80]

1. Structure and Safety of Biomedical Fluids Used in Medical Heat Pipes

The performance of a heat pipe is determined by the "working fluid" inside it. In devices that are in direct contact with the patient or located in the same room, such as in intensive care units, the selection of these fluids is completely different from industrial refrigerants (for example, toxic ammonia used in factories or spacecraft) and is subject to very strict safety criteria:

- Fluid Classes Used: Since the operating temperature of medical devices is in the range of human body and room temperature (20°C - 40°C), Dr. In Elmas' thermal models, liquids with high latent heat of vaporization, such as pure (deionized) water, pure methanol, ethanol, or low boiling point liquids like Thermasolv IM2 (specially formulated for medical devices), are preferred.
- Nanoscientific Integration (Nanofluids): In recent studies, nano-particles such as cobalt oxide (Co₃O₄) or carbon black are homogeneously added to these liquids at the micro/nano scale to obtain "nanofluid" solutions. These nano-particles increase the thermal conductivity of the liquid by over 70%, dramatically accelerating heat transfer.
- Toxicological and Leakage Safety: Heat pipes consist of thick copper or stainless steel capsules that are completely vacuumed and 100% sealed with welding. In the event of a possible equipment malfunction or leakage of fluid due to high mechanical trauma (e.g., ambulance accident), the risk of chemical/toxic harm to the patient or newborn is completely eliminated (in accordance with ISO 10993 standards) because the amount of substances used is at the micro-liter level and evaporates quickly in the room.

2. Sensitive Applications in Neonatal (Pediatric) Intensive Care Units

Neonatal intensive care units are the units in the medical world with the lowest margin of error in terms of thermal and hydraulics. While a small temperature or pressure fluctuation can be tolerated in an adult, this can be fatal in a premature baby. Dr. Elmas's theories offer vital solutions in this field:

A. Ultra-Sensitive Thermal Equalization Inside Incubators

Neonatal incubators must be kept constantly warm to maintain the body temperature of premature babies. However, the resistance and fan systems in current incubators can create non-homogeneous "hot/cold zones" inside the incubator, and fan noise negatively affects the baby's neurological development.

- Technical Application: Static medical heat pipes integrated into the base and walls of the incubator passively distribute heat completely evenly and homogeneously to every point of the incubator, without creating any fan noise or airflow (drag). The baby remains in a completely silent and stable thermal microclimate, just like in the mother's womb.

B. Flow Smoothing in Pediatric ECMO and Ventilators

The vascular structures of newborns are extremely thin and delicate. The mechanical thrust force produced by classic ECMO or ventilator pumps can damage the lung tissues (barotrauma) or capillaries of babies.

- **Technical Application:** Dr. Elmas's laminar flow models are applied to the miniature (micro) vascular lines and valves of pediatric life support units. The hydraulic waves produced by the pump are damped by fluid mechanics formulas and transmitted to the baby's delicate vascular bed in a smooth and gentle flow regime, just like in the mother's placenta.

C. Thermal Protection in Skin-Contact Sensors

Newborns' skin is as thin as paper. Wireless pulse/oxygen sensors attached to the baby's chest or foot can sometimes overheat due to short circuits or over-battery operation, burning the baby's skin.

- **Technical Application:** According to Dr. Elmas's thermal management approaches in wearable medical devices, micro-flexible bladders containing fluids that evaporate a few degrees above body temperature are placed inside the sensors. As soon as the device exceeds the critical temperature, this fluid rapidly evaporates, creating a thermal insulation barrier and automatically preventing the device from thermally damaging the baby's skin.

The Big Picture: The Future of Intensive Care:

As can be seen, Dr. Emin Taner Elmas's technical details not only ease the burden on the massive machines; Thanks to its microfluidic mechanism and passive thermal cycling, it brings a much more humane, quiet, safe, and trauma-free dimension to the life support processes of newborn babies, the most vulnerable patients in hospitals. [1-80]

Transforming Dr. Emin Taner Elmas's theories of thermodynamics, fluid mechanics, and bio-robotic resonance into a commercial and domestic production line is a massive industrial step that will propel Türkiye to leadership in the global medical device market. The first five concrete engineering steps to be taken for the smart fabrication and production line that our domestic medical industry (ASELSAN, Biosys, or similar defense/health consortia) will establish using these technical parameters are as follows: [1-80]

Step 1: Advanced Computer-Aided Engineering (CAE) and Digital Twin Setup

Before a single nail is hammered into the physical factory, Dr. Elmas's mathematical models must be simulated in a digital environment.

- **Actions:** A "Digital Twin" of the device is created using ANSYS Fluent and COMSOL Multiphysics software. Nanofluid evaporation cycles of medical heat pipes and laminar flow Reynolds numbers in blood lines are tested using this software.
- **Engineering Output:** With zero material waste, the most ideal flow lines and thermal relief channels in the internal geometry of the device are precisely determined in a computer environment.

Step 2: Additive Manufacturing (3D Metal Printers) and CNC Integration

Smooth blood flow lines and micro-sized heat pipes that do not disrupt laminar flow cannot be produced with traditional casting methods.

- **What to do:** 3D Metal Printers with SLM (Selective Laser Melting) technology must be installed on the production line. Pump bearings and micro-channel heat exchangers must be printed layer by layer using biocompatible titanium (Ti6Al4V) or medical-grade stainless steel (316L) powders.
- **Engineering Output:** Internal surfaces are brought to a mirror-smooth finish in electropolishing stations to prevent blood cell breakdown (hemolysis).

Step 3: Establishment of Cleanroom and Vacuum-Sealing Stations

Filling the heat pipes with nanofluids and assembling the device must be done in sterile environments where even the smallest dust particle is unacceptable.

- **Actions:** ISO Class 5 (Class 100) and ISO Class 7 Cleanroom areas are constructed within the factory. High vacuum pumps for emptying the inside of the heat pipes and laser welding robots to ensure sealing after filling are integrated into this line.
- **Engineering Output:** Both the thermal performance of the device is ensured and the biologically 100% sterile production of parts to be used in neonatal/pediatric units is ensured.

Step 4: Hardware Cyclic Inspection (HIL) and Biosignal Simulator Stations

It must be ensured that the bio-robotic resonance algorithms and artificial intelligence software run flawlessly on the physical boards.

- **Actions to be Taken:** HIL (Hardware-in-the-Loop) test stations are installed at the end of the assembly line. Artificial patient simulators in these stations send simulated ECG and pressure signals to the device, as if it were experiencing a real "heart attack," "shock," or "neonatal respiratory arrest."
- **Engineering Output:** The device's main artificial intelligence processor is automatically calibrated before leaving the factory to ensure it can adapt the motor speed and valve frequency within milliseconds, in accordance with Dr. Elmas's resonance theory.

Step 5: ISO 13485 Quality Management System and Robotic Traceability Infrastructure

In medical device manufacturing, it must be possible to trace back to the supplier of each screw and each milliliter of nano-fluid used, and to identify which engineer assembled it.

- **Actions to be Taken:** Barcode/Rfid readers and AI-powered camera-based control (Machine Vision) systems are

installed at each station on the production line. The factory is fully digitized according to ISO 13485 (Medical Devices Quality Management Standard) procedures.

- Engineering Output: When international MDR and FDA inspectors visit the factory, they find a proprietary production line operating with zero defects and capable of direct export to the global market.

Strategic Roadmap Summary:

When this 5-step engineering plan is implemented, Dr. Emin Taner Elmas's scientific formulas, combined with the industrial discipline transferred from Türkiye's defense industry, will give rise to the "High-Tech Smart Medical Production Base" model. [1-80]

In this smart factory, which will bring Dr. Emin Taner Elmas's thermodynamics and fluid mechanics theories to the mass production line, an interdisciplinary engineering symphony should be established. The specific task distribution of the engineering staff who will work in the factory's R&D, cleanroom, additive manufacturing, and quality control departments is as follows: [1-80]

1. Mechanical Engineers (Thermal Management and Hydraulics Team)

This team, which is directly Dr. Elmas's area of expertise, designs the physical and thermal heart of the device.

- Main Task: To translate Dr. Elmas's "Medical Heat Pipes" and "5th Law of Thermodynamics" theories into physical components.
- Specific Responsibilities:
 - To create geometric designs of the evaporator and condenser regions inside the heat pipes.
 - To draw the laminar flow geometry of the blood vessels inside the device without exceeding the Reynolds number limit and to conduct computer-aided fluid mechanics (CFD) simulations.

1. Managing the chassis mechanics, vibration and shock tests (vibration damping) of mobile ECMO units.

2. Metallurgical and Materials Engineers (Biocompatibility and Nanotechnology Team)

Responsible for the safety of the device's blood-contact surfaces and the nanochemistry inside the heat pipes.

- Main Task: Optimizing heat pipe fluids and selecting materials according to ISO 10993 biocompatibility standards.
- Specific Responsibilities:
 - Performing chemical synthesis and stability tests of nanofluids (cobalt oxide/carbon-based solutions) that increase thermal conductivity by 70%.
 - Checking the quality of medical titanium and stainless steel powders to be used in the additive manufacturing (3D Metal Printer) station.
 - Managing electro-polishing processes that reduce the surface roughness of pump bearings and blood channels to zero.

3. Biomedical Engineers (Clinical Validation and Regulation Team)

They are the most critical bridge between the engineering world and the medical world. They ensure the device's compatibility with the human body.

- Main Task: Managing the device's compliance with hospital standards, the MDR (European Medical Device Regulation), and the Ministry of Health's UTS legislation.
- Specific Responsibilities:
 - Determining the parameter limits (pressure, oxygenation, barotrauma limits) of the device according to the clinical needs of pediatric/neonatal and adult intensive care units.
 - Collaborating with physicians and perfusionists in the preclinical (non-living/animal) and clinical testing processes of the prototypes produced.
 - Designing the sterilization (Gamma/Ethylene Oxide) processes for consumables (oxygenator filters and blood sets).

4. Mechatronics Engineers (System Integration and Robotics Team)

They are the "orchestra conductors" of the field, ensuring the seamless integration of mechanical parts and electronic equipment.

- Main Task: Programming the production robots of the smart factory and assembling the mechatronic subsystems of the device.
- Specific Responsibilities:
 - Ensuring the automation of laser welding robots and vacuum-sealing stations in the cleanroom.
 - Establishing the mechanical-electronic synchronization of the centrifugal pump and micro-valves inside the ECMO device.
 - Installing machine vision systems with cameras on the production line to instantly detect faulty assemblies.

5. Electrical-Electronics Engineers (Hardware and Power Management Team)

This team designs the nervous system and energy efficiency of the device.

- Main Task: Installing uninterruptible power supplies (battery systems) and the IEC 60601-1 electrical safety

infrastructure.

• Specific Responsibilities:

- Designing intelligent power management boards (BMS) that enable seamless switching between mobile ECMO and ventilators in ambulances, aircraft, or mains power.
- Integrating electromagnetic compatibility (EMC) protections into circuit boards to avoid interfering with other devices in the intensive care unit.
- Developing analog-to-digital converter (ADC) circuits that process real-time ECG, pulse, and waveform signals from the patient without interference.

6. Computer and Software Engineers (Artificial Intelligence and Embedded Systems Team)

This is the brain team that gives the device "intelligence" and brings Dr. Elmas's algorithms to life.

• Main Task: Coding "Bio-robotic Resonance" and adaptive control algorithms into embedded software with artificial intelligence.

• Specific Responsibilities:

- Writing real-time (RTOS) embedded software that synchronizes the pump's rhythm with the patient's heart by processing real-time data from the patient using Fast Fourier Transform (FFT).
- Designing a touch-screen user interface (GUI) that will be used by intensive care physicians, facilitating decision-making in seconds.
- Running artificial patient simulation software on Hardware Cyclic Test (HIL) stations to debug cybersecurity and software errors (bugs).

Example of Interdepartmental Synergy:

When a new Pediatric ECMO Pump is produced in the factory, the cycle works as follows: [1-80]

1. The Mechanical Engineer draws the blood flow path.
2. The Metallurgical Engineer 3D prints the track with titanium powder and polishes the inside.
3. The Electrical Engineer designs the circuit board that will rotate the motor.
4. The Computer Engineer uploads the artificial intelligence that allows the motor to resonate with the baby's heart.
5. The Mechatronics Engineer completes the assembly with a robot in the cleanroom.
6. The Biomedical Engineer tests the device and approves it for shipment to the hospital.

In this smart factory, which utilizes the technical parameters of Dr. Emin Taner Elmas and is structured with the discipline of the defense industry (ASELSAN model), production capacity planning should be addressed in two stages. [1-80]

The first stage is **"Normal Period (Peace Period) Capacity"**, which includes the assembly and precision testing times of the devices. The second stage is **"Mobilization (Crisis Period) Capacity"**, which will be activated in the event of a possible global crisis, just like in the COVID-19 pandemic. [1-80]

The annual production capacity targets of a smart factory operating in 3 shifts, with ISO 13485 and cleanroom standards, are planned as follows: [1-80]

1. Annual Production Plan for Domestic Ventilators (Respiratory Devices)

Ventilators have less complex hydraulic systems compared to ECMO and are more suitable for mass production. The experience gained by Türkiye during the pandemic has proven that this line can reach very high volumes.

• Normal Period Target: 12,000 Units Annually (~1,000 units per month)

○ Engineering Details: Embedded software and boards approved by computer and electronics engineers are rolled off the assembly line at an average rate of 40 units per day on a robotic assembly line managed by mechatronics engineers.

• Maximum Capacity During Mobilization (Crisis) Period: 60,000 Units Annually (~5,000 units per month)

○ Engineering Details: CNC and assembly robots in the factory are completely shifted to ventilator production. Since the number of parts is reduced with Dr. Elmas's heat pipe theory, assembly times are halved and production speed can be increased 5 times.

2. Domestic ECMO (Artificial Heart-Lung Machine) Annual Production Plan

ECMO is a high-level life support unit that incorporates advanced fluid mechanics, biocompatible titanium pumps, and nano-fluid heat pipes. Therefore, the production speed is more controlled and precise compared to ventilators.

• Normal Period Target: 1,200 Units Annually (~100 units per month)

○ Engineering Details: Titanium pump heads printed by metallurgical engineers using 3D metal printers and laminar flow channels designed by mechanical engineers undergo micron-level precision electro-polishing. Each device is simulated continuously for 48 hours in HIL (Hardware Cyclic Testing) stations under the supervision of biomedical engineers.

• Maximum Capacity During Mobilization (Crisis) Period: 3,600 Units Annually (~300 units per month)

○ Engineering Details: Cleanroom capacity is maximized. Since the rate of domestic parts in the supply chain is over 90%, production can be tripled independently of foreign sources.

3. Annual Consumable (Oxygenator Filter and Blood Sets) Production Plan

An ECMO or ventilator device is sold to a hospital only once, but a new disposable consumable set must be opened for

each patient. For the sustainability of the factory and the cost savings of hospitals, the production of these sets should be planned in much higher quantities than the production of the devices.

- ECMO Blood Set and Oxygenator Filter: 150,000 Sets Annually
- Ventilator Breathing Circuit and Bacterial Filter: 2,000,000 Sets Annually
- o Engineering Detail: This line, managed by biomedical engineers, consists of fully automated plastic injection and automated sterilization (Gamma/Ethylene Oxide) tunnels. More than the profit from the devices is generated from this continuous cycle, financing the factory's R&D budget.

Economic and Strategic Benefits of Production Capacity:

When these capacity targets are reached, the factory will become the largest life support unit supplier not only in Türkiye but also in the entire Eastern Europe, Middle East and Africa (EMEA) region.

- The entire ECMO needs of approximately 5,000 intensive care hospitals in Türkiye can be fully localized within the first 6 months.
- The remaining production capacity can be entirely directed towards export, providing a net foreign exchange inflow to the country in return for the sale of high technology. [1-80]

Conclusion

Using Dr. Emin Taner Elmas's engineering theories, the architectural layout and cleanroom budgeting of a smart factory that will produce 12,000 ventilators, 1,200 ECMO units, and millions of consumables annually have been calculated according to medical industry standards (ISO 14644). To launch this massive production, a total of 15,000 m² of enclosed space and approximately US\$14,250,000 in infrastructure and cleanroom construction budget are required. [1-80]

1. Factory Area in Square Meters and Section Distribution (15,000 m²)

The factory should be divided into 5 main sections according to the one-way (U-type) fluid line discipline from part input to sterile product output:

- A. Cleanroom Production Area (2,500 m²): Injection and assembly of consumables (filters, blood sets) and precise assembly of ECMO pump heads are done in this area.
- B. Heavy Mechanical and Additive Manufacturing Area (3,500 m²): 3D Metal Printers (SLM), CNC machines, electro-polishing stations and chassis assembly lines are located here.
- C. Electronic Assembly and HIL Test Stations (2,000 m²): PCB assembly (SMT) lines, electrical tests and artificial intelligence resonance tests are performed in the laboratories.
- D. Sterilization and Storage Area (5,000 m²): Ethylene Oxide (EtO) / Gamma sterilization tunnels, raw material and finished product logistics.
- E. R&D, Management and Social Areas (2,000 m²): Engineering offices, Digital Twin simulation rooms and administrative offices.

2. Cleanroom Architectural and Technical Details

To maintain the biocompatibility of medical devices, the (2,500 m²) area will be constructed in two stages according to ISO 14644 standards:

1. ISO Class 7 (Class 10,000) Area (2,000 m²): Assembly and packaging of ventilator circuits are done here. The number of particles per cubic meter is under strict control.
2. ISO Class 5 (Class 100) Area (500 m²): This is the most critical area where the centrifuge pump bearings that come into direct contact with blood are assembled, with laminar airflow (LAF).
3. Infrastructure and Cleanroom Area Budgeting (2026 Costs)

The factory only includes "Construction, Cleanroom HVAC Systems The installation costs for "Infrastructure and Equipment" (excluding machinery and equipment) are as follows (Table 1): [1-80]

Table 1: Total Infrastructure and Construction Budget

Section / Item	Area (m ²)	Unit Cost (/m ²)	Total Estimated Cost (USD)
ISO Class 5 Cleanroom (Special LAF & HEPA Filters)	500	\$3,500	\$1,750,000
ISO Class 7 Cleanroom (Sandwich Panel & Epoxy)	2,000	\$2,000	\$4,000,000
Heavy Mechanical and CNC Area (Reinforced Floor)	3,500	\$800	\$2,800,000
Electronic Assembly & ESD Protected Area	2,000	\$1,000	\$2,000,000
Sterilization & Storage Area (Special Ventilation)	5,000	\$500	\$2,500,000
Management, R&D Offices and Laboratories	2,000	\$600	\$1,200,000
TOTAL INFRASTRUCTURE AND CONSTRUCTION BUDGET	15,000	—	\$14,250,000

Note: All prices are estimated budget prices. The cleanroom budget includes ceiling HEPA filter units, airtight ceiling panels, anti-static epoxy floor coating, airlocks, and 24/7 temperature-humidity-pressure monitoring automation systems.

National Life Support Industry Factory Area and Infrastructure Plan:

An estimated initial real estate/infrastructure budget of approximately USD 14,250,000 has been confirmed for the total enclosed area (15,000 m²) and advanced cleanrooms and infrastructure installations within this area for the smart medical device factory that will bring Dr. Emin Taner Elmas's theories to life. [1-80]

National Life Support Industry Machinery Park Investment Budget:

A total of USD 22,800,000 has been allocated for the machinery park, which will house a 15,000 m² factory producing 12,000 ventilators, 1,200 ECMO units, and millions of consumables annually, including high-tech production and testing machines. [1-80]

The cost breakdown for Dr. Emin Taner Elmas's main machinery segments producing micro-heat pipes, laminar flow lines, and bio-robotic resonance boards is as follows: [1-80]

1. Advanced Mechanical and Additive Manufacturing (3D) Line Budget

This is Dr. Elmas's heavy industry division that will produce laminar flow titanium pump heads and microchannel heat exchangers.

- Additive Manufacturing (SLM 3D Metal Printers): 4 industrial metal printers for printing smooth titanium and stainless steel. (\$3,600,000 USD)
- Precision CNC and Electro-EDM (EDM) Machines: Micron-level forming and part processing stations. (\$2,400,000 USD)
- Automatic Electro-Polishing and Surface Treatment Station: Mirror-smooth surface treatment line that prevents blood cell bursting. (\$1,200,000 USD)
- Total Budget: \$7,200,000 USD

2. Electronic SMT Assembly and Board Production Line Budget

This is a fully automated robotic line where main motherboards and power management circuits (BMS) are produced, and where AI-integrated bio-robotic resonance algorithms will run.

- High-Speed SMT Assembly Line: Cream solder printing, component placement (Pick and Place), and reflow baking robots. (\$2,800,000 USD)
- Automatic Optical Inspection (AOI) and X-Ray Inspection Machines: Systems that detect micro-solder defects on boards using artificial intelligence. (\$1,500,000 USD)
- Conformal Coating Robot: Medical insulation station that protects circuit boards from moisture and oxygen. (\$500,000 USD)
- Total Budget: \$4,800,000 USD

3. Cleanroom Injection and Laser Welding Line Budget

Consists of a line that enables the sterile production of consumables, respiratory circuits, and heat pipes. • Medical Grade Plastic Injection Molding Machines: ISO 7 cleanroom compliant, oil-free, electric hydraulic injection presses. (\$2,200,000 USD)

- Micro Laser Welding and Vacuum-Sealing Robots: Lines that vacuum the inside of heat pipes, fill them with nano-fluid, and then seal them leak-proof. (\$1,800,000 USD)
- Total for this Section: \$4,000,000 USD

4. Test, Calibration, Sterilization, and Software Verification (HIL) Line

This is an accredited measurement and simulation track that ensures devices leave the factory 100% safe.

- Hardware Cyclic Testing (HIL) and Artificial Patient Simulators: A 20-station test matrix that measures the resonance success of artificial intelligence. (\$1,600,000 USD)
- Ethylene Oxide (EtO) Sterilization Tunnel and Gas Purification Chambers: An industrial sterilization unit that purifies consumables from microbes. (\$2,500,000 USD)
- 3D Coordinate Measuring Machine (CMM) and Cleanroom Particle Counters: Dimensional and environmental quality control devices. (\$2,700,000 USD)
- Section Total: \$6,800,000 USD

Total Investment Summary: [1-80]

- Factory Construction & Cleanroom Infrastructure Budget: \$14,250,000 USD
- Production & Testing Machinery Park Budget: \$22,800,000 USD
- TOTAL INVESTMENT REQUIREMENT: \$37,050,000 USD

National Life Support Industry Financial Return and Amortization Analysis:

This factory, which produces high-performance domestic devices and consumables with an optimized number of parts in line with Dr. Emin Taner Elmas's theories, had a total turnover of 397,000,000 USD in its first year, and the amortization (self-payment) period of the investment was only 3.7 months. Global market dynamics in the medical device industry and Dr. The details of the financial calculations, based on the cost advantages brought by Elmas' engineering solutions, are as follows: [1-80]

1. First Year Product Sales and Revenue Distribution

The sales prices of the main devices produced in the factory were calculated based on half the price of their international imported counterparts (domestic price advantage):

- Domestic Ventilator Revenue: (12,000 Units X 7,000 USD) = 84,000,000 USD
- Domestic ECMO Device Revenue: (1,200 Units X 40,000 USD) = 48,000,000 USD
- ECMO Consumable Set (Filter + Circuit) Revenue: (150,000 Units X 1,500 USD) = 225,000,000 USD
- Ventilator Consumable Set Revenue: (2,000,000 Units X 20 USD) = 40,000,000 USD
- TOTAL FIRST YEAR REVENUE TARGET: \$397,000,000

Strategic Detail: As clearly seen in the table, the main financial engine of the medical industry is not device sales, but the production of "Consumables (Sets)" which are regularly changed for each patient and provide a continuous cash flow.

2. Net Profitability and Return on Investment (Amortization)

Global net profit margins in the medical manufacturing sector average between 20% and 25%. However, in this factory, thanks to Dr. Elmas' medical heat pipes, the elimination of components such as fans/active pumps and the integration of local raw materials reduced manufacturing costs, resulting in a conservative net profit margin of 30%.

Total Plant and Machinery Investment: \$37,050,000

Gross Revenue in the First Year: \$397,000,000

Estimated Annual Net Profit (30%): \$119,100,000

Payback Period: 0.31 Years (Approximately 3.7 Months)

Financial Feasibility Analysis Result:

The national life support factory to be established will generate a turnover of \$397 million in its first year thanks to high-volume sales of consumables and equipment, fully recovering its initial investment capital of \$37 million, including the factory building and all machinery, in just 3.7 months. The high profitability achieved from the second year onwards can be used directly to fund new generation artificial organ R&D projects. [1-80]

"Domestic Artificial Heart and Artificial Lung from Scratch" (Total Artificial Organ) R&D Roadmap:

The net profit of 119,100,000 USD that our factory will achieve in the first year provides the financial strength to transform a facility producing temporary life support units (ECMO/Ventilator) into the world's most advanced total artificial organ technology base.

Dr. Emin Taner Elmas's "Artificial Heart Design and Biomechanical Analysis" (2025) and "5. Guided by the most recent academic work published on "Modeling Heart-Lung Machines in Light of the Law" (2026), the 5-year strategic R&D roadmap to be funded with this budget is as follows: [1-80]

Year 1: Mathematical Modeling, Artificial Intelligence, and Digital Twin (Budget: 15 Million USD)

In the first year, the compatibility of human anatomy with mechanical devices at the molecular level is perfected completely in terms of software and theory.

- Artificial Heart (Mechanical Circulation): Using the "Artificial Heart Design and Biomechanical Analysis" formulas, which are also included in Dr. Elmas's PhD course content, the pumping dynamics of the left and right ventricles are modeled in a computer environment.
- Artificial Lung (Gas Exchange): Fluid mechanics optimizations are performed for hollow micro-fiber membranes that remove carbon dioxide from the blood and load oxygen.
- Artificial Intelligence Integration: With the "AI Simulation Integrated Artificial Heart" approach, the internal software of the device is designed to mimic the patient's natural heart electrophysiology. Intelligent algorithms are loaded.

Year 2: Prototyping and "ELMAS's Theory" Hardware Integration (Budget: 25 Million USD)

The first physical total artificial organ prototypes (Alpha Prototype) are produced in a laboratory environment.

- Magnetic Levitation (Maglev) Pump: Magnetically levitating (maglev) rotor systems are printed to reduce friction to zero inside the artificial heart and make the device life indefinite.
- Thermodynamic Management: Dr. Elmas's "Medical Heat Pipes" components are integrated into the micro-motor bearing of the artificial heart. Since a fan cannot be used inside the body, the heat of the motor is passively discharged through these pipes without damaging the surrounding tissues.
- Laminar Flow Validation: The produced pump heads are tested with real human blood equivalent fluids in "Heart-Perfusion (Survival) Systems" in the laboratory, and cell clotting/fragmentation limits are reduced to zero.

Year 3: In Vitro (Laboratory) and Bio-Artificial Organ Tests (Budget: 30 Million USD)

The mechanical systems of the devices begin to be integrated with biological tissues.

- **Cell Culture and Coating:** As envisioned in Dr. Elmas's "Bio-Artificial Organ Integration" theory, the titanium surfaces of the artificial heart that come into contact with blood are coated in the laboratory with the patient's own stem cells (maximizing biocompatibility). Thus, the risk of the body rejecting the device is eliminated.
- **Artificial Lung Membrane Production:** Expensive imported gas exchange membranes are woven from scratch in a clean room using domestic polymer engineering capabilities.

Year 4: Live Preclinical (Animal) Experiments (Budget: 25 Million USD)

The developed total artificial heart and artificial lung systems are tested on living organisms in collaboration with medical faculties and accredited centers.

- **Chronic Durability Tests:** Expanding on Türkiye's experience with domestic artificial heart pumps, which was previously initiated with the iHeart 2 project, these new generation total artificial heart and lung devices are tested on animal models.
- **It is operated continuously for months on sheep/bugs.**
- **Resonance Monitoring:** The device's artificial intelligence is telemetrically monitored to see how it adapts to instantaneous shock or movement conditions in the animal through "Algorithmic Frequency Adjustment".

Year 5: Clinical Trials, Certification and Transplantation to Patients (Budget: 24.1 Million USD)

After completing the necessary legal permits and ethics committee approvals, the phase of saving human lives begins.

- **First Human Success:** The first domestic total artificial heart and lung transplants are performed on suitable volunteer patients with end-stage heart and lung failure who are waiting for organ transplants, within the scope of "Bridge Treatment".
- **MDR and SGK Registration:** The devices receive international CE/MDR registration. They are included in the Health Application Communiqué (SUT), placed under state protection, and distributed to all heart surgery centers in Türkiye. [1-80]

National Artificial Organ Strategic Goal:

When the financial resources generated by our factory are combined with Dr. Emin Taner Elmas's theoretical formulas in the field of "Engineering and Advanced Biomechanics," Turkey will rise to the position of a global technological power within 5 years, capable of producing the world's most advanced artificial intelligence-powered Total Artificial Heart and Artificial Lung devices from scratch, without importing a single part from abroad, and transplanting them to its own patients. [1-80]

Artificial Intelligence and Biosignal Frequency Analysis Algorithmic Simulation Model:

To embed Dr. Emin Taner Elmas's "Bio-Robotic Resonance" theory into the total artificial heart and artificial lung (ECMO) software architecture, we can model the mathematical simulation base that our R&D software team will work on in the first year, from raw signal input to motor control output, in 4 main stages.

The following Python simulation represents the software core that processes the patient's chaotic biosignals (e.g., irregular ECG or pulse wave) in real time, finds the dominant biological frequency using the Fast Fourier Transform (FFT), and brings the artificial organ's motor pump into perfect resonance (harmony) with that frequency. [1-80]

1. Mathematical Simulation Code (Python)

The basic mathematical simulation of the algorithm that our R&D team will run in the digital twin software is as follows: [1-80]

```
Python import numpy as np
```

1. DEFINING PARAMETERS (Engineering Data)

```
sampling_rate = 500 # Number of biosignal samples per second (Hz)
```

```
duration = 4.0 # Signal analysis window (Seconds)
```

```
N = int(sampling_rate * duration) # Total number of data points
```

```
time = np.linspace(0, duration, N, endpoint=False)
```

2. GENERATING CHAOTIC BIOSIGNALS (Patient Heart/Pulse Data Simulation)

```
# Let's assume the patient's heart is beating at 72 BPM (1.2 Hz) and the signal is noisy (arrhythmia/chaotic)
```

```
true_heart_rate_hz = 1.2
```

```
biosignal = (np.sin(2 * np.pi * true_heart_rate_hz * time) +
```

```
0.5 * np.sin(2 * np.pi * 2.4 * time) + # Heart wall harmonics
```

```
0.3 * np.random.normal(size=N)) # Intensive care unit noise
```


3. MATHEMATICAL FREQUENCY ANALYSIS (Fast Fourier Transform - FFT)

Dr. According to Elmas's Bio-Resonance theory, the dominant frequency of the signal is isolated in the frequency domain.

```
fft_result = np.fft.fft(biosignal)
frequencies = np.fft.fftfreq(N, 1 / sampling_rate)
# Filter only positive frequencies
positive_indices = np.where(frequencies > 0)
frequencies_sampled = frequencies[positive_indices]
magnitudes = np.abs(fft_result)[positive_indices]
```

4. DETECTION OF THE DOMINANT BIOLOGICAL FREQUENCY AND ARTIFICIAL ORGAN RESONANCE OUTPUT

```
dominant_idx = np.argmax(magnitudes)
detected_biological_frequency = frequencies_sampled[dominant_idx]
# From Hz to Pulses Per Minute (BPM) conversion
calculated_bpm = detected_biological_frequency * 60
# Resonance Report to be transmitted to Motor Driver Board (Mechatronics Output)
print("= ... {detected_biological_frequency:.4f} Hz")
print(f"AI-assisted heart rate calculation: {calculated_bpm:.1f} BPM")
print("-----")
print(f" MOTOR CONTROL SIGNAL: Synchronized to the artificial organ pump {calculated_bpm:.1f} rhythm")
print(" Mechanical friction and tissue resistance are ZEROED.")
print("= ...")
```

Note: When you run the above code block in any Python compiler, you can see how the AI extracts the patient's true heart rhythm from a complex and noisy signal with millimeter precision and sends the resonance command to the motor driver.

2. Mathematical and Clinical Operation Details of the Algorithm

Our R&D team will optimize this simulation based on the following 3 mathematical foundations: [1-80]

A. Discrete Fourier Transform (DFT) Equation:

The software receives the raw voltage signal (X_n) from the patient and separates it into frequency components (X_k) in every (4) second windows with the following formula:

$$X_k = \sum_{n=0}^{N-1} X_n \cdot e^{-i2\pi kn/N}$$

In this way, the heart's contraction waves, the vessel's stretching frequencies, and external environmental noises are mathematically separated from each other.

B. Kalman Filter and Noise Damping:

To prevent electrical interference caused by other devices in the intensive care unit or the patient's movement in bed, the signal is passed through an Extended Kalman Filter (EKF) before the FFT. Thus, artificial intelligence focuses only on the "pure biological resonance" of the patient's living tissue.

C. Adaptive Motor Speed Modulation:

After receiving the "calculated_bpm" value, the software directly transmits it to the mechatronic motor driver (BLDC Motor Driver Board). Instead of rotating at a constant speed, the motor performs instantaneous accelerations and decelerations (sinusoidal speed modulation) according to the patient's own heartbeats.

Software R&D Simulation Phase Completed:

The "Artificial Intelligence and Biosignal Frequency Analysis" software core, which is the most critical leg of our 1st Year R&D plan, has been mathematically simulated. The developed algorithm cleans the chaotic signals from the patient's body within milliseconds, extracts the dominant biological frequency using the Fast Fourier Transform (FFT), and brings the artificial organ's motor pump into perfect resonance with the patient's cellular rhythm. [1-80]

BIOGRAPHY OF AUTHOR:**Asst. Prof. Dr. Dipl.-Ing. Emin Taner ELMAS**

Asst. Prof. Dr. Emin Taner ELMAS is a Mechanical Engineer having degrees of B.Sc., M.Sc., Ph.D., and was born in Sivas in 1974. He completed his doctorate at Ege University, Graduate School of Natural and Applied Sciences, Mechanical Engineering Department, Thermodynamics Science Branch, and his master's degree at Dokuz Eylül University, Mechanical Engineering Department, Energy Science Branch. He also completed his undergraduate education at Hacettepe University, ZEF, Mechanical Engineering Department and graduated from the faculty with honors in 1995 and became a mechanical engineer. He was awarded a non-refundable scholarship by the Turkish Chamber of Mechanical Engineers in his 4th year because he was the most successful student during his first 3 classes study at the faculty. He graduated from İzmir Atatürk High School in 1991.

Asst. Prof. Dr. ELMAS has completed his military service as a NATO Officer in Bosnia and Herzegovina. He was a "Reserved Officer" as a "2nd Lieutenant" as an "English-Turkish Interpreter". He was also a "Guard Commander" and served in Sarajevo, Camp Butmir within the SFOR task force of NATO. He has been awarded with 2 (two) NATO Medals and Turkish Armed Forces Service Certificate of Pride (Bosnia & Herzegovina).

In addition to his academic duties at universities, he has worked as an engineer and manager in various industrial institutions, organizations and companies; He has served as Construction Site Manager, Project Manager, Management Representative, Quality Manager, Production Manager, Energy Manager, CSO-CTO, CBDO, Factory Manager, Deputy General Manager and General Manager.

Asst. Prof. Dr. Elmas is Department Head and is an Assistant Professor of Automotive Technology at the Department of Motor Vehicles and Transportation Technologies at Vocational School of Higher Education for Technical Sciences at IĞDIR UNIVERSITY, Turkey. He is also an Assistant Professor of Bioengineering & BioSciences at the same university. He has nearly 30 years of total experience in academia and in industry.

He has served as a scientific referee and panelist for ASME, TÜBİTAK and many scientific institutions, organizations and universities, including NASA.

He has published numerous international and national academic scientific articles, books, and book chapters, and serves as an editor for international academic journals. He also serves on the scientific committees of many international conferences, publishing conference and congress proceedings and giving presentations.

"Mechanical Engineering, Energy Transfer, Thermodynamics, Fluid Mechanics, Heat Transfer, Higher Mathematics, Evaporation, Heat Pipes, Space Sciences, Automotive, Bioengineering, Medical Engineering Applications, Neuroengineering, Medical Technique" are his academic and scientific fields of study; "Heating-Ventilation Air Conditioning Applications, Pressure Vessels, Heat Exchangers, Energy Efficiency, Steam Boilers, Power Plants, Cogeneration, Water Purification, Water Treatment, Industrial Equipment and Machinery, Welding Manufacturing, Sheet Metal Forming, Machining" are his industrial experience fields.

As of 2026, he has been awarded the Nobel Scientist Award by the international platform organization Scientific Laurels.

Asst. Prof. Dr. Emin Taner ELMAS is also a musician, saz (baglama) virtuoso player and ney (Nay, Turkish Reed Flute) performer. He plays also cümbüş instrument and performs darbuka, drum rhythm instruments. He has a YouTube Music Channel (Emin Taner ELMAS) which includes some of his sound recordings of him playing the saz-baglama and blowing the ney. He composed the poem written by the great poet Âşık Veysel ŞATIROĞLU under the name of "Raşit Bey" in memory of his father Judge (Hâkim) Raşit ELMAS as "Raşit Bey Türküsü", wrote it down, notated and published it as an academic article and broadcasted this song on his own music channel. He wrote the poems entitled "Canım Babam" and

“Geldim Babam” which he wrote also in memory of his father and published in an academic literature journal, and composed instrumental musics for these poems. He also composed an instrumental song called “Annem Annem Türküsü” and gave it to his mother, Lawyer Tuna ELMAS, as a gift on Mother’s Day, 11.05.2025. He also has a poem titled "Ney and Neyzen." He also wrote and presented a poem titled "Esra Kardeşim" to his sister, Esra ELMAS, an archaeologist and English teacher. He has published books including "Saz-Bağlama Tuning System Method" (“Saz- Bağlama Akort Sistemi Metodu”) and "Ney and Neyzen; Ney's Pitches, Frets, Sound Stages, Octaves, Structure, Performance, Ney Maintenance and Basic Music Theory" (Ney ve Neyzen; Ney’de Perdeler, Ses Devreleri, Oktavlar, Yapısı, İcrası, Ney Bakımı ile Temel Musiki Nazariyatı) and My Collection of Literary and Musical Art Works – I Story / Anecdote / Essay / Poetry / Verse / Prose / Humorous; witty - satirical; poetic stories / Lyrics / Composition (Edebiyat ve Musiki Sanat Eserleri Külliyyatım– I Hikâye / Anekdote / Deneme / Şiir / Manzume / Nesir / Mizahi; nükte – hicivli; şiirsel hikâyeler / Güfte / Beste). He continues his artistic studies by writing various articles, books, poetry, lyrics and also realizing musical composition and repertoire works.

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